

Work Order ID 54329 - 2

December 8, 2009 8:45:05 AM

Page 1

Shift



Item ID: D3783-041 *14*

Accept



Setup Start



Revision ID:

Item Name: Lateral Brace Assembly *SS 16*

Stop



Start Date: 08/12/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan: *11*

Date: *08/12/09* Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

Pto →

D3783

Rev A

100

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

110

Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

1-assemble as per dwg D3783

120

QC5- Inspect part completeness to step on W/O

0.00

→ 81010105

QC

Memo

0.00

Quality Control

*Ep 10/01/05* (16)

*Ep 10/01/05* (16)

(16) p



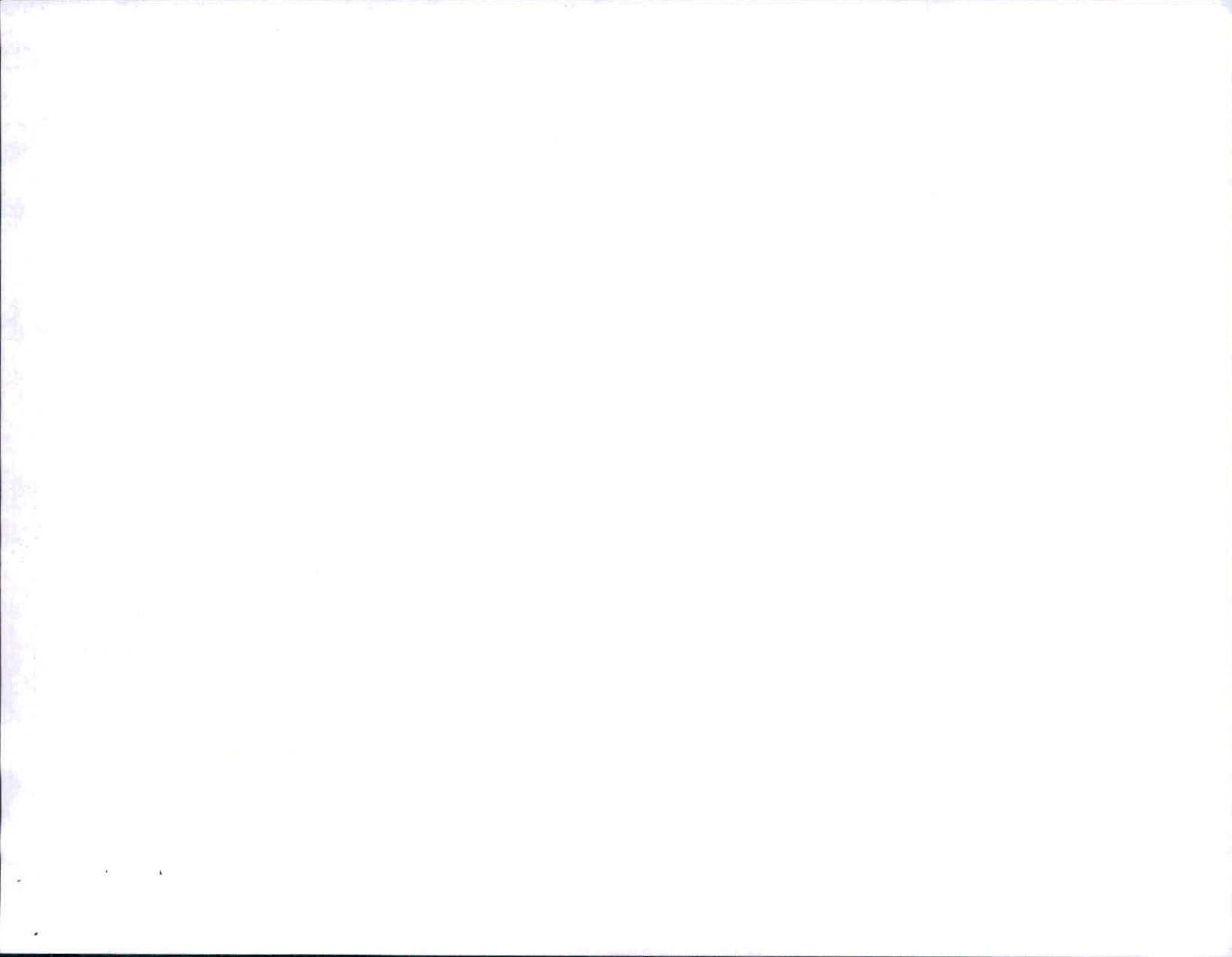
Dart Aerospace Ltd

W/O: 54329		Perm. change	10/01/07	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/01/05	#30	Powder coat per QSI 005 (mask inside D3765-1 clew) Grey	M112588	START: 10:30AM Temp: 320°F Fin: 11:00AM	BF	10-01-06	16		S 10/01/05
10/01/05	#140	inspect Powdercoat QC 3			BF	10-01-06	16		S 10/01/05

Part No: D3783-041 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date &amp; initial all entries



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Page 2

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Start Date: 08/12/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150



Identify as per dwg &amp; Stock Location:

0.00

*P 10/10/07* (10)

Packaging

Memo

0.00

Packaging

160



QC21- Final Inspection - Work Order Release

0.00

*10/10/07 AD*

QC

Memo

0.00

Quality Control

*MF 10-01-07*



**Picklist Print**Page 1  
*1/2*

December 8, 2009 8:45:10 AM

Work Order ID: 54329



Parent Item: D3783-041

Parent Item Name: Lateral Brace Assembly

Start Date: 08/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty. <sup>on</sup> Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN5-13A



Purchased

No

110

Each

252.0000 40.0000



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

## Main Warehouse

ST	252
104936	3
108167	8
110363	14
112492	10
112641	17
113237	200

*EF 10/01/05*

AN960JD516



Purchased

No

110

Each

976.0000 80.0000



Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

## Main Warehouse

ST	976
110363	46
110523	57
111279	39
112082	64
112314	14
112828	256
113149	500

*EF 09/01/05*
*BB 64*



## Picklist Print

December 8, 2009 8:45:10 AM

Page 2

**Work Order ID:** 54329



**Parent Item:** D3783-041



**Parent Item Name:** Lateral Brace Assembly

**Start Date:** 08/12/2009

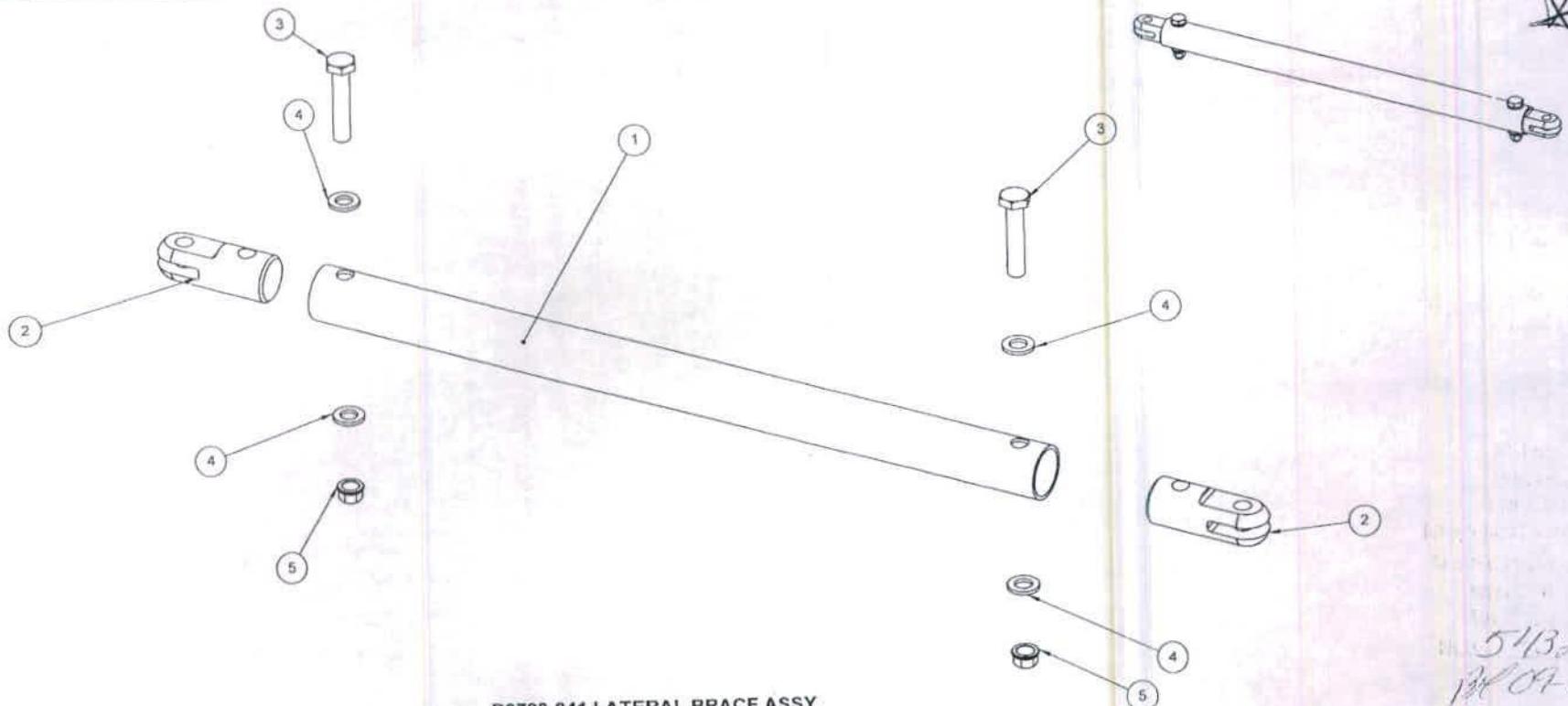
Required Date: 16/12/2009

**Comments:**

Start Qty: 20.00

Required Qty: 20.00





D3783-041 LATERAL BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3769-1	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

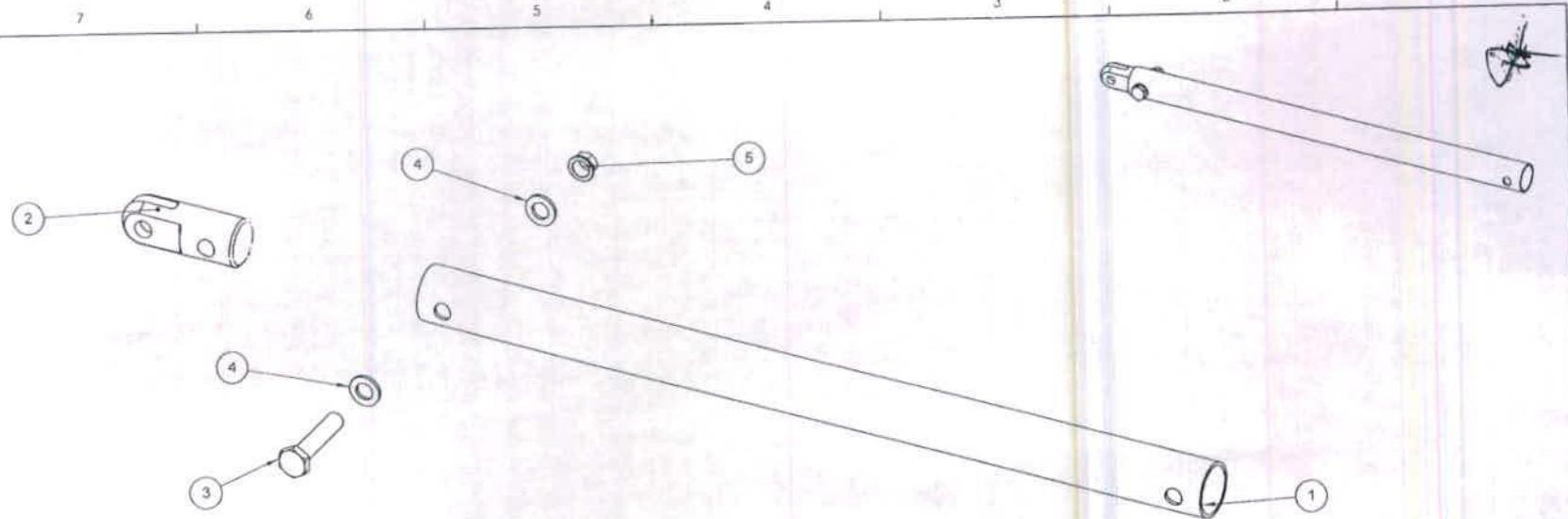
RELEASED  
06.06.16/AD

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3783	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BRACE ASSEMBLY	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.52 lbs





D3783-043 LONGITUDINAL BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3769-3	TUBE	1
2	D3765-1	CLEVIS	1
3	AN5-13A	BOLT	1
4	NAS1149D056BJ	WASHER (AN960JD516)	2
5	MS21042L5	NUT	1

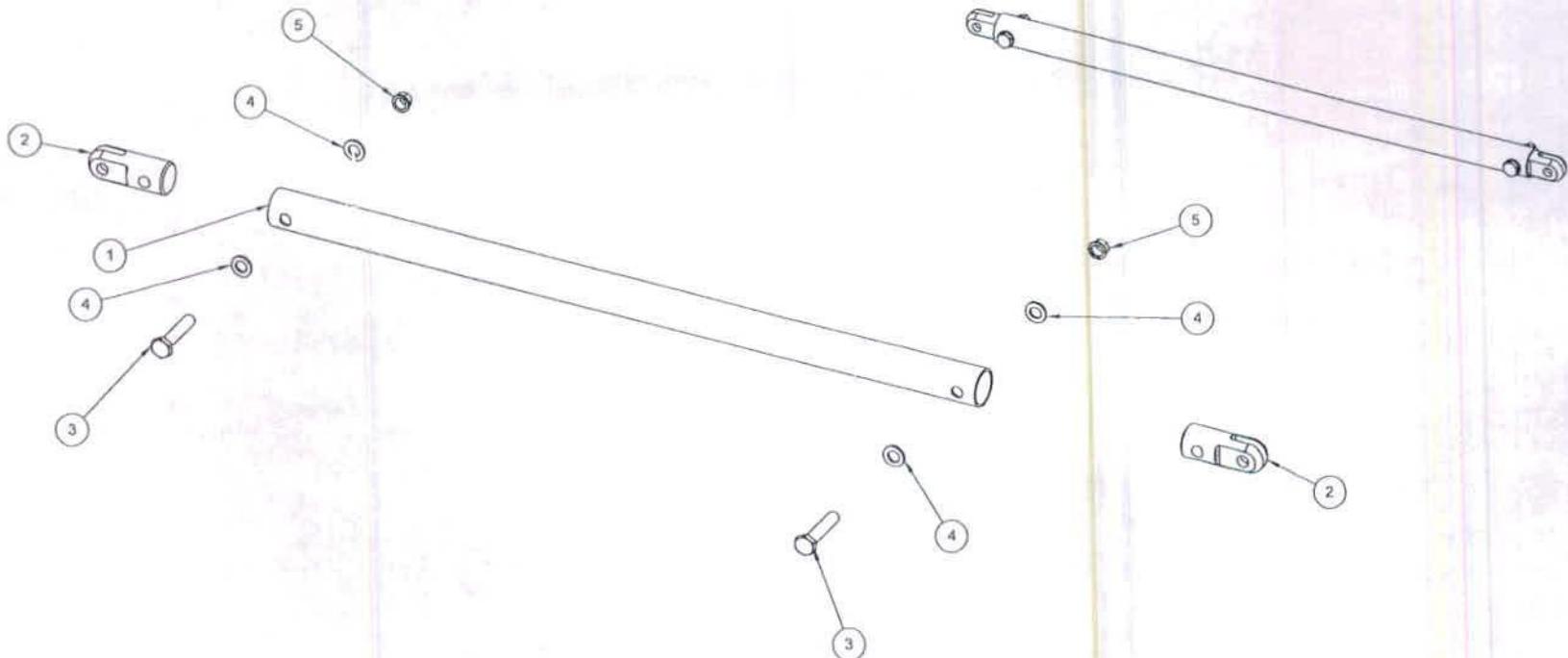
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08-06-04

W/0 51329

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	HS	
CHECKED	<i>[Signature]</i>	DRAWING NO. D3783
MFG. APPR.	<i>[Signature]</i>	
APPROVED	<i>[Signature]</i>	TITLE BRACE ASSEMBLY
DE APPR.	<i>[Signature]</i>	
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 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.41 lbs





D3783-045 ANGLE BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3769-5	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

RELEASED  
08-06-14 TPA

wto 54329

DESIGN	HS
DRAWN	HS
CHECKED	<i>[initials]</i>
MFG. APPR.	<i>[initials]</i>
APPROVED	<i>[initials]</i>
DE APPR.	<i>[initials]</i>
DATE	08.06.04

DART AEROSPACE LTD  
HAWKESBURY, ONTARIO, CANADA

REV. A

DRAWING NO. D3783 SHEET 3 OF 3

TITLE: BRACE ASSEMBLY

SCALE: NTS

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- NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.63 lbs

